Model LRR Oven Rack Assembly Instructions REV_01 04/07

The LBC Model LRR Roll in oven racks are designed for use in any rack oven that utilizes a "B" Type Lift. These oven racks are fabricated from stainless steel that has an Annealed finish for easy cleaning. The oven racks should only be moved on smooth level floors to prevent operator injury and possible damage to the racks.

Open and inspect the contents of the package, depending on model the contents may differ.

Fastener Descriptions:
- A = 7mm x 20 mm Hex head
- B = 5mm x 40 mm Pan Head Phillips
- C = 7mm x 45 mm Carriage Bolt
- D = 7mm x 45mm Hex Head
- E = 7mm Flat Washer
- F = 7mm Lock Washer
- G = 7mm Nut

IMPORTANT
When installing Fasteners always place the washers in this order prior to attaching nuts.

IMPORTANT Fasteners and all mounting hardware is metric.

ILL 1 - Fasteners

ILL 2 - Top Rails for the LRR-1-18 Oven Racks (2 per rack)

ILL 3 - Base Plate (1 per rack)

ILL 4 - Top Rails for LRR-2D and LRR-1-26 (1 per rack)

ILL 5 - Top Channels (2 per rack)

ILL 6 - Caster (4 per rack)

ILL 7 - Side Bars (2 per Rack)

ILL 8 - Side Rails (2 per rack)

ILL 9 - Attach Top Rails to Side Rails

ILL 10 - Attach Top Channels

ILL 11 - Install Side Bars

ILL 12 - Install Casters to Base Plate

ILL 13 - Install Base Plate to Side Rails

ILL 9A - LRR-2D Configuration

ILL 10A - End Load Double Rack Configuration