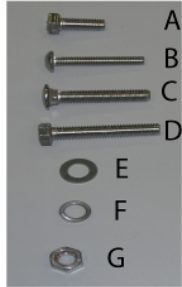
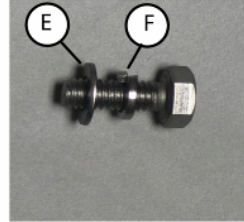


The LBC Model LRR Roll in oven racks are designed for use in any rack oven that utilizes a "B" Type Lift. These oven racks are fabricated from stainless steel that has an Annealed finish for easy cleaning. The oven racks should only be moved on smooth level floors to prevent operator injury and possible damage to the racks.

Open and inspect the contents of the package, depending on model the contents may differ.



Fastener Descriptions:
 A = 7mm x 20 mm Hex head
 B = 5mm x 40 mm Pan Head Phillips
 C = 7mm x 45 mm Carrage Bolt
 D = 7mm x 45mm Hex Head
 E = 7mm Flat Washer
 F = 7mm Lock Washer
 G = 7mm Nut

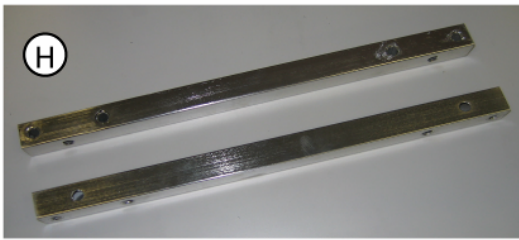


IMPORTANT

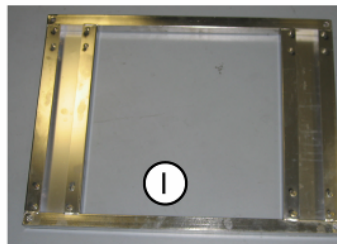
When Installing Fasteners always place the washers in this order prior to attaching nuts

ILL 1 - Fasteners

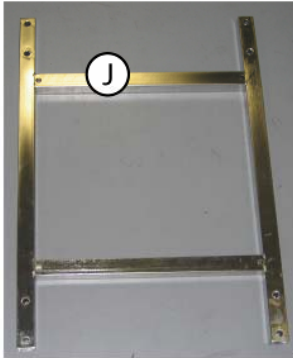
IMPORTANT Fasteners and all mounting hardware is metric.



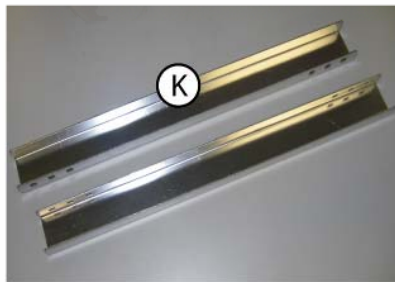
ILL 2 - Top Rails for the LRR-1-18 Oven Racks (2 per rack)



ILL 3 - Base Plate (1 per rack)



ILL 4 - Top Rails for LRR-2D and LRR-1-26 (1 per rack)



ILL 5 - Top Channels (2 per rack)

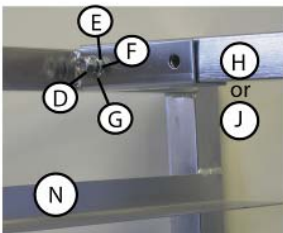


ILL 6 - Caster (4 per rack)

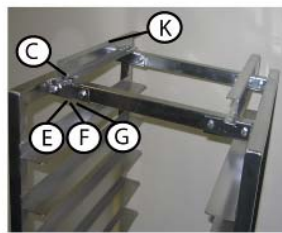


ILL 7 - Side Bars (2 per Rack)

ILL 8 - Side Rails (2 per rack)



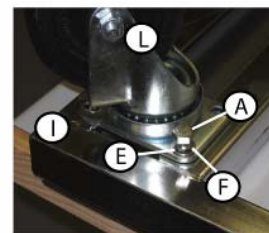
ILL 9 - Attach Top Rails to Side Rails



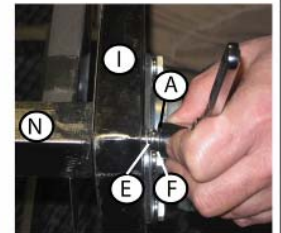
ILL 10- Attach Top Channels



ILL 11- Install Side Bars



ILL 12- Install Casters to Base Plate



ILL 13- Install Base Plate to Side Rails



ILL 9A - LRR-2D Configuration



ILL 10A - End Load Double Rack Configuration